

**Suspension
Controls**

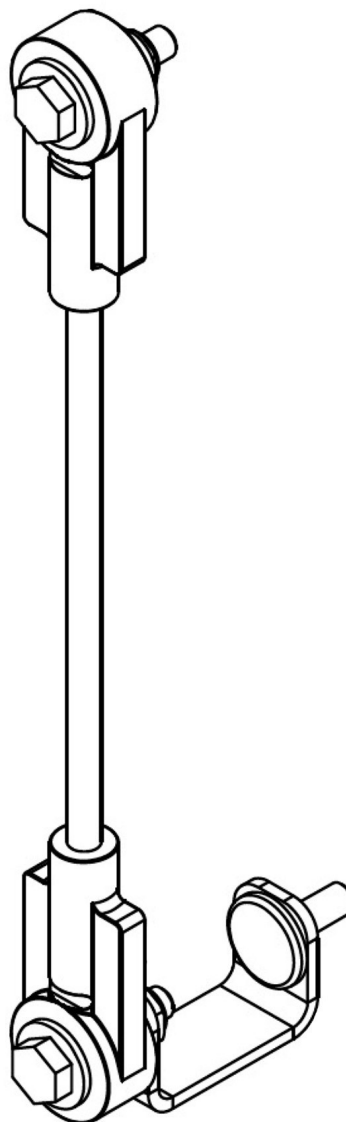
LINK[®]

Link Mfg. Ltd.
223 15th St. N.E.
Sioux Center, IA USA
51250-2120
www.linkmfg.com

**QUESTIONS?
CALL CUSTOMER
SERVICE
1-800-222-6283**

INSTALLATION INSTRUCTIONS

ADJUSTABLE LINKAGE (HPB450-74)



IMPORTANT: IT IS IMPORTANT THAT THE ENTIRE INSTALLATION INSTRUCTIONS BE READ THOROUGHLY BEFORE PROCEEDING WITH THE INSTALLATION.

1. INTRODUCTION

Thank you for choosing a Link Suspension Control Linkage. We want to help you get the best results from this height control linkage and to operate it safely. This instruction contains information to assist in the installation of the linkage. This instruction is intended solely for use with this product.

All information in this instruction is based on the latest information available at the time of printing. Link Manufacturing reserves the right to change its products or manuals at any time without notice.

Damaged components should be returned to Link with a pre-arranged Returned Materials Authorization (RMA) number through the Customer Service Department. The damaged component may then be replaced if in compliance with warranty conditions.

3. ASSEMBLY DIAGRAM

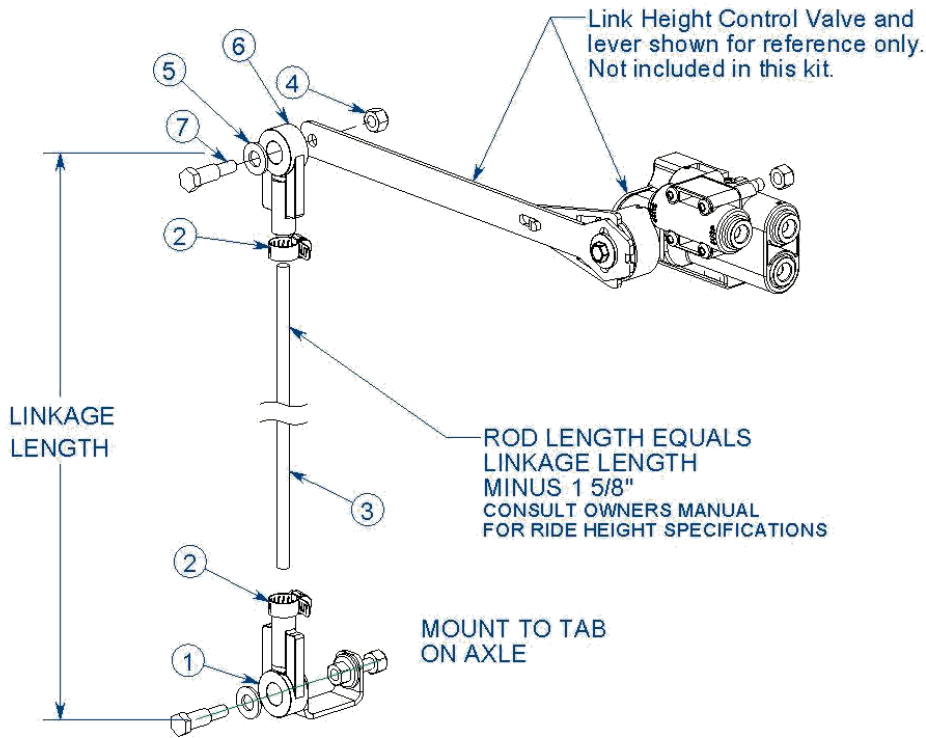


Figure 1.

4. PARTS INCLUDED

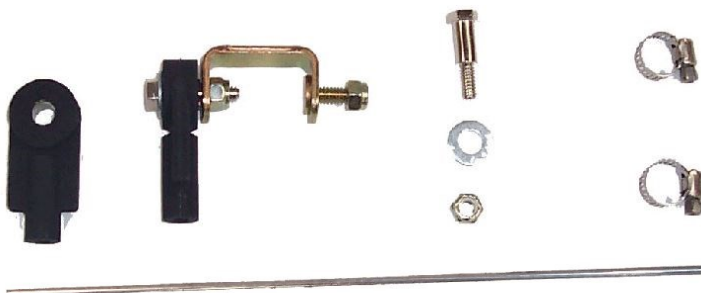


Figure 2.

2. ASSEMBLY INSTRUCTIONS

2.1

1. Linkage must be assembled using the parts supplied in the kit. Any substitutions will void warranty.
2. Cut rod to length guidelines as shown. Remove all burrs and sharp edges from the ends of the rod.
3. Slide rubber end onto one side of rod, making sure rod is pushed into rod end all the way.
4. Slide two loose hose clamps onto the other end of the rod.
5. Slide the other rod end onto the rod, keeping in mind the direction of the mounting holes on the rubber rod ends. Make sure the rod is pushed in all the way.
6. Recheck center to center distance "Linkage Length".
7. Place the hose clamps on the rubber rod ends and torque the hose clamps to 15 in-lb.
8. Attach linkage to valve and U-Shaped bracket as shown. When using this linkage with older "500" series valves, discard the U-shaped bracket.
9. After the linkage is installed, check for any valve or linkage interference through the entire suspension travel limits.

Item No.	Part Name	Qty.
1	Link Assembly	1
2	Clamp	2
3	Rod	1
4	Locknut	1
5	Washer	1
6	Rod End	1
7	Link Screw	1