



INSTALLATION INSTRUCTIONS PARTS LIST

INTEGRATED FENDER INSTALLATION KIT (80002600)



Link mfg. Ltd.
223 15th St. N.E.
Sioux Center, IA USA
51250-2120

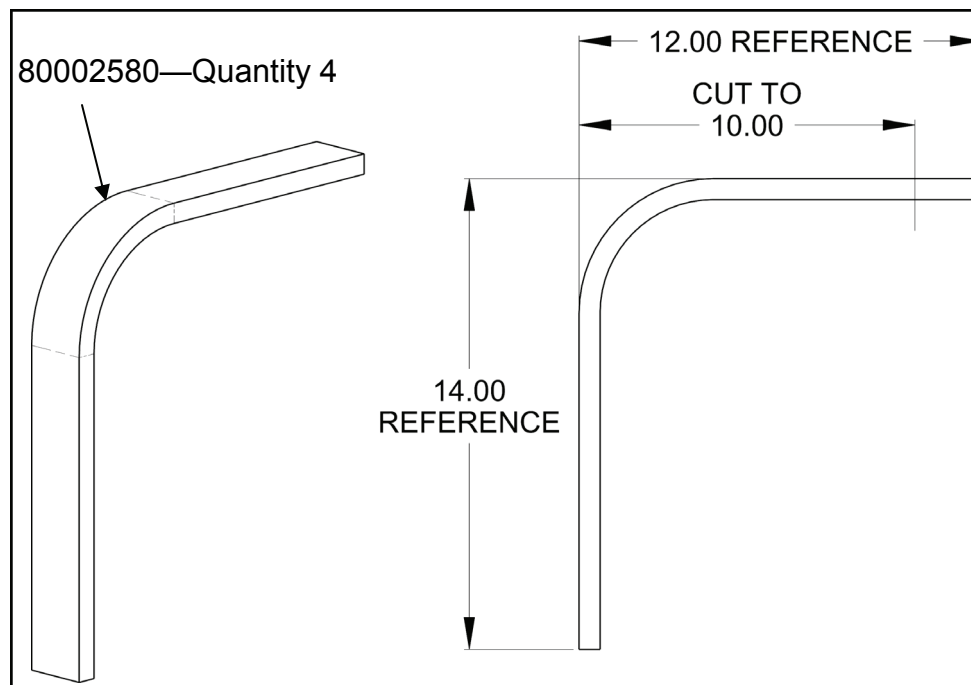
(712) 722-4874
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**QUESTIONS?
CALL CUSTOMER
SERVICE
1-800-222-6283**

This **FENDER INSTALLATION KIT** is used for the Link SS135 Suspension. (13.5K Model)

Step 1.

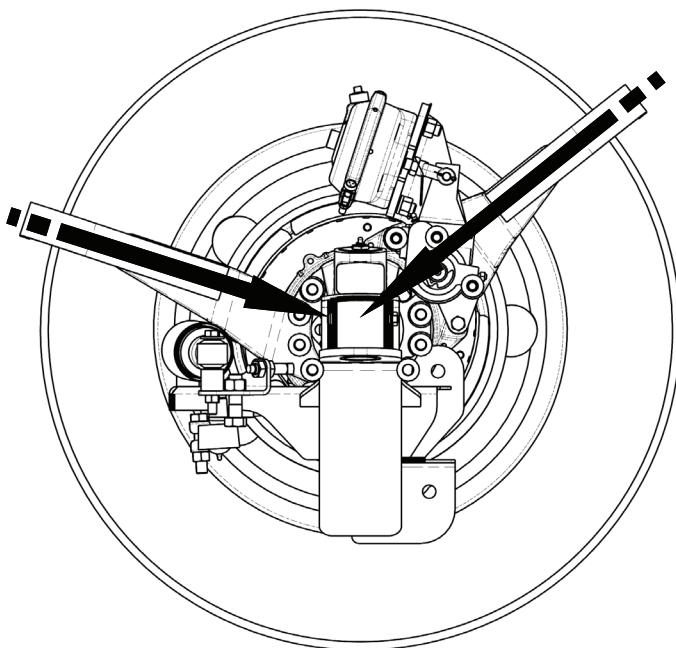
Trim the 12.00 length of the aluminum fender arms to 10.00 if using 12.00 wide fenders.



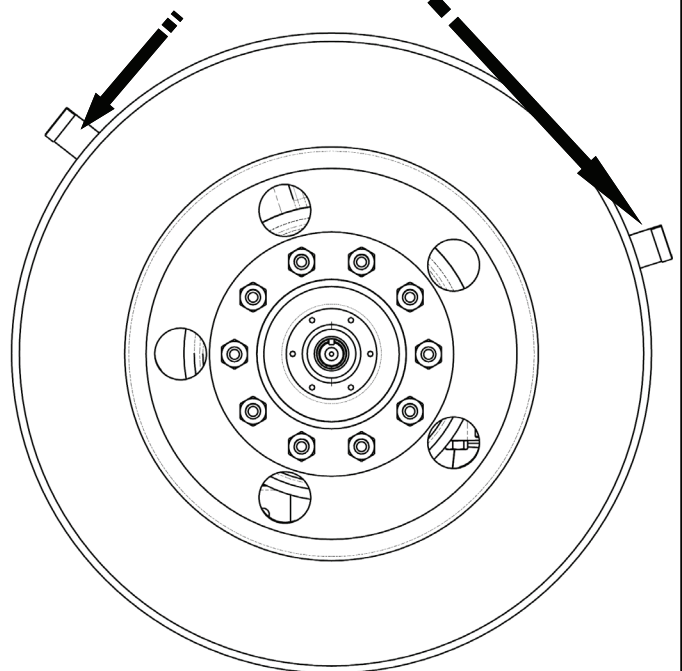
Step 2.

Clamp the trimmed 80002580 arms from above to the brackets as shown. The 10" leg goes over the tire. Arms should point towards the center of the tire and have approximately 1-1/2 inches gap between the arm and the tire.

Fender arms should point towards the center of the tire.



Approximately 1-1/2 inch gap between arm and tire.



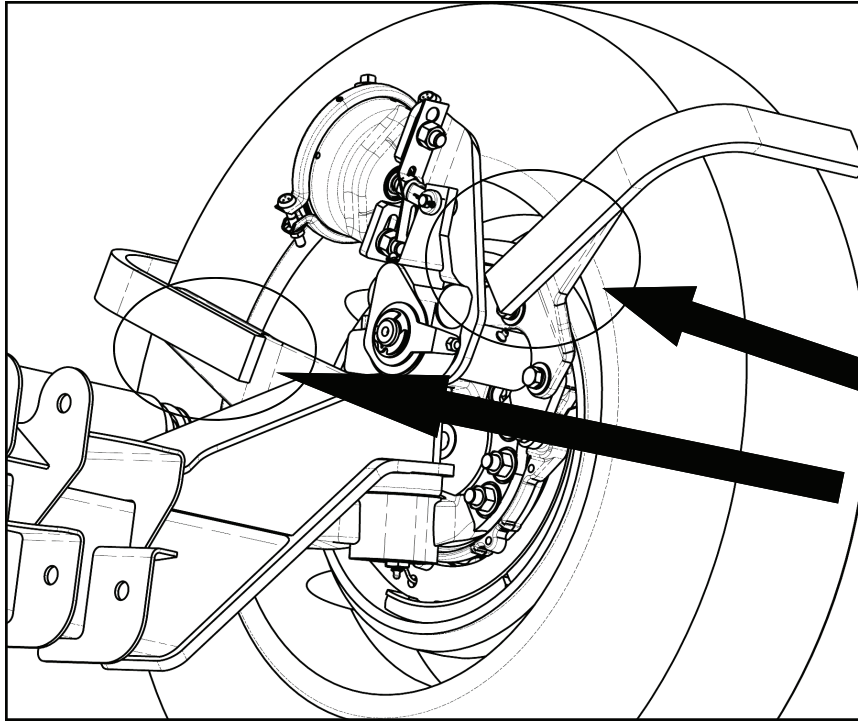
Step 3.

Optional: Remove tires for ease of marking hole locations.

Mark the aluminum arms where they extend beyond the bend in mounting bracket - the arms can be trimmed to this point.

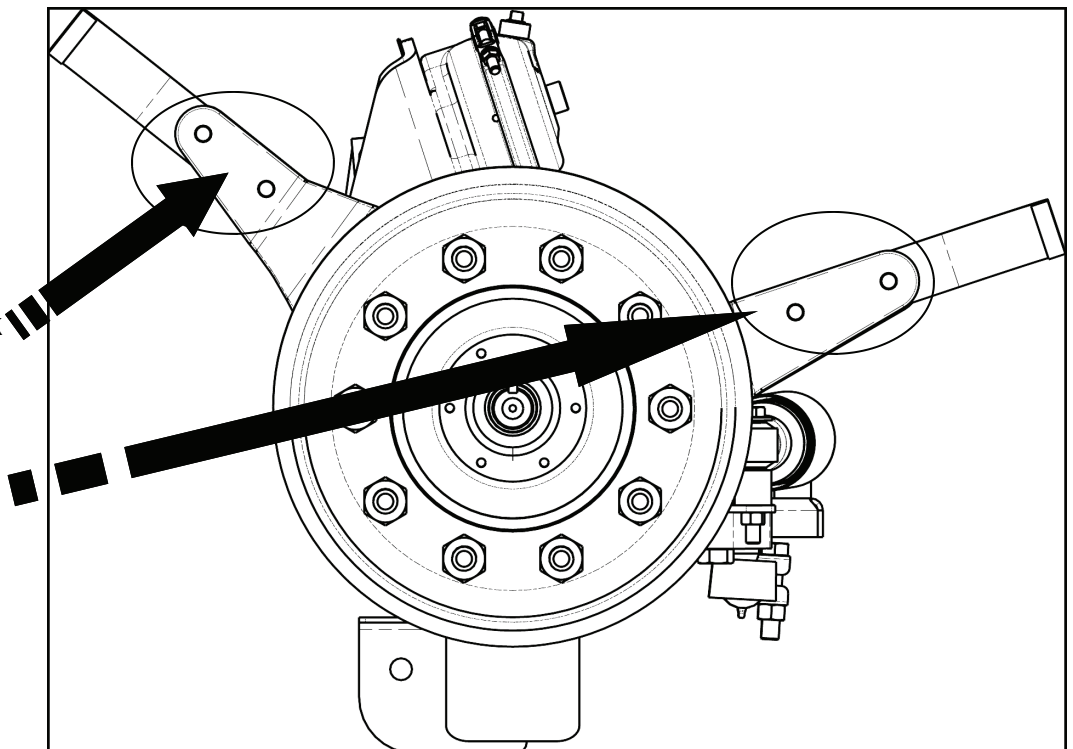
Mark where to drill the mounting holes using the mounting brackets as a template.

Remove the arms and trim to marked line. Drill 9/16" diameter holes for mounting.



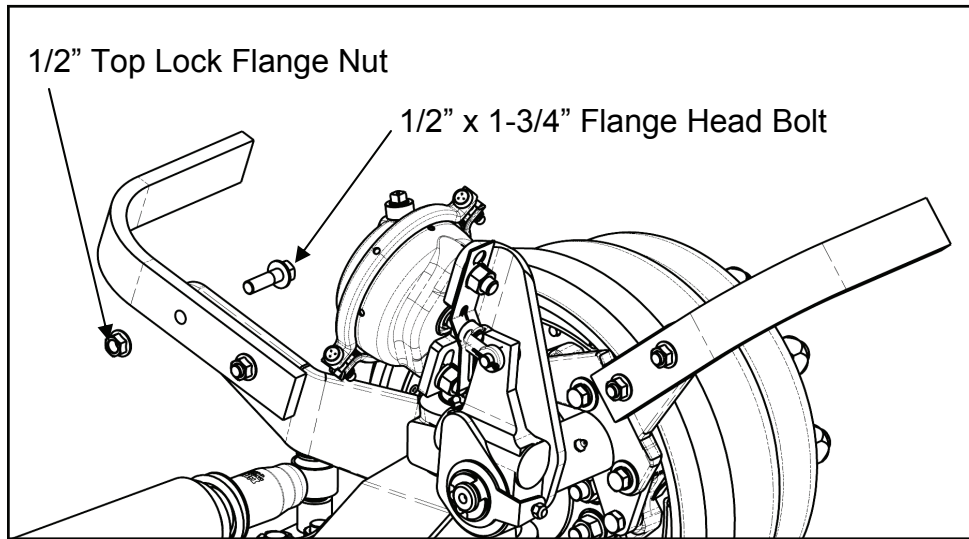
Mark and trim any excess material from the aluminum arms that extend past the bend in the mounting plate.

Using the mounting brackets as a template, mark where to drill for mounting the aluminum fender arms.



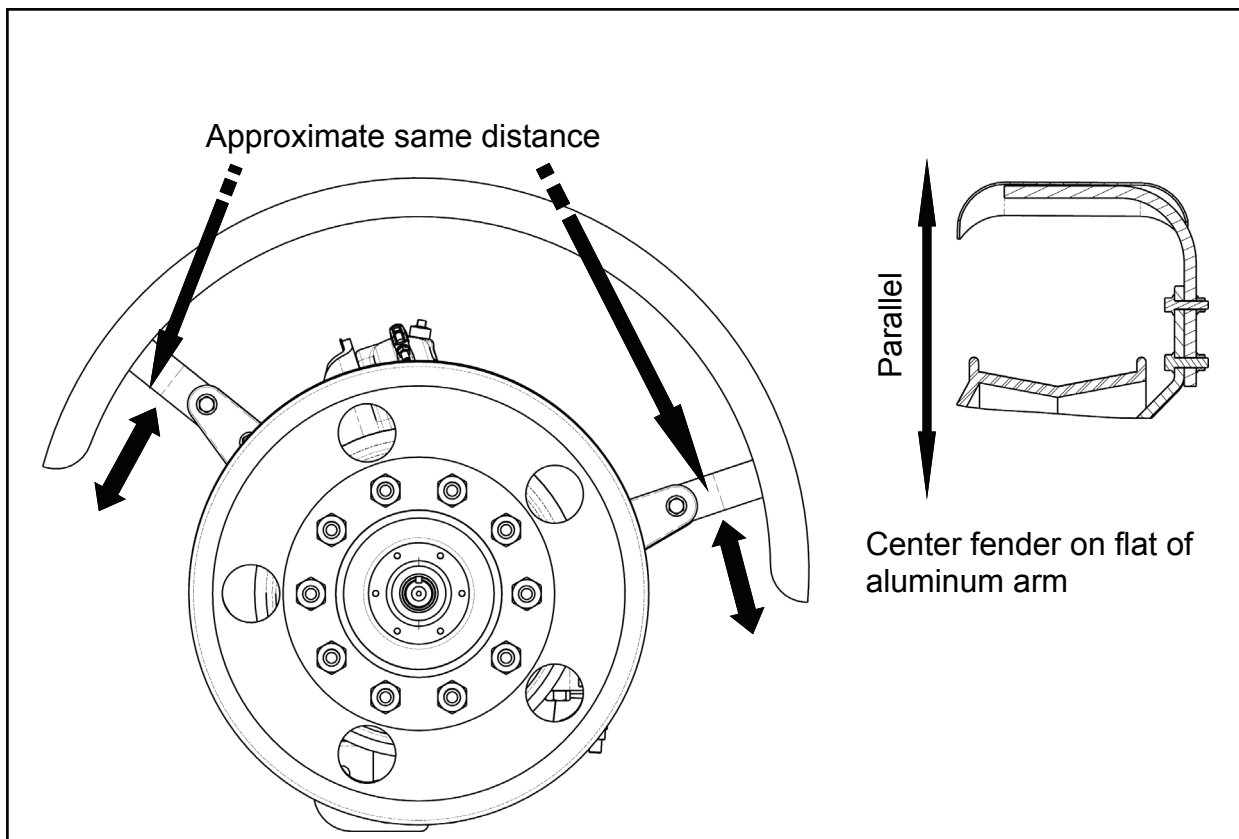
Step 4.

Bolt the aluminum arms to the fender mounting brackets using the 1/2" x 1-3/4" flange head bolts and the 1/2" top lock flange nuts.



Step 5.

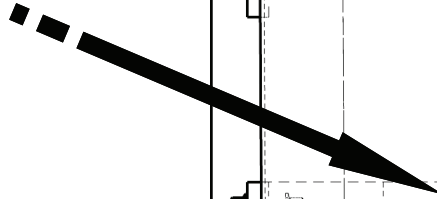
Place the fender on top of the aluminum arms. The ends should be approximately the same distance from the end of the fender to the aluminum arm. Make sure the fender is parallel to the side of the tire.



Step 6.

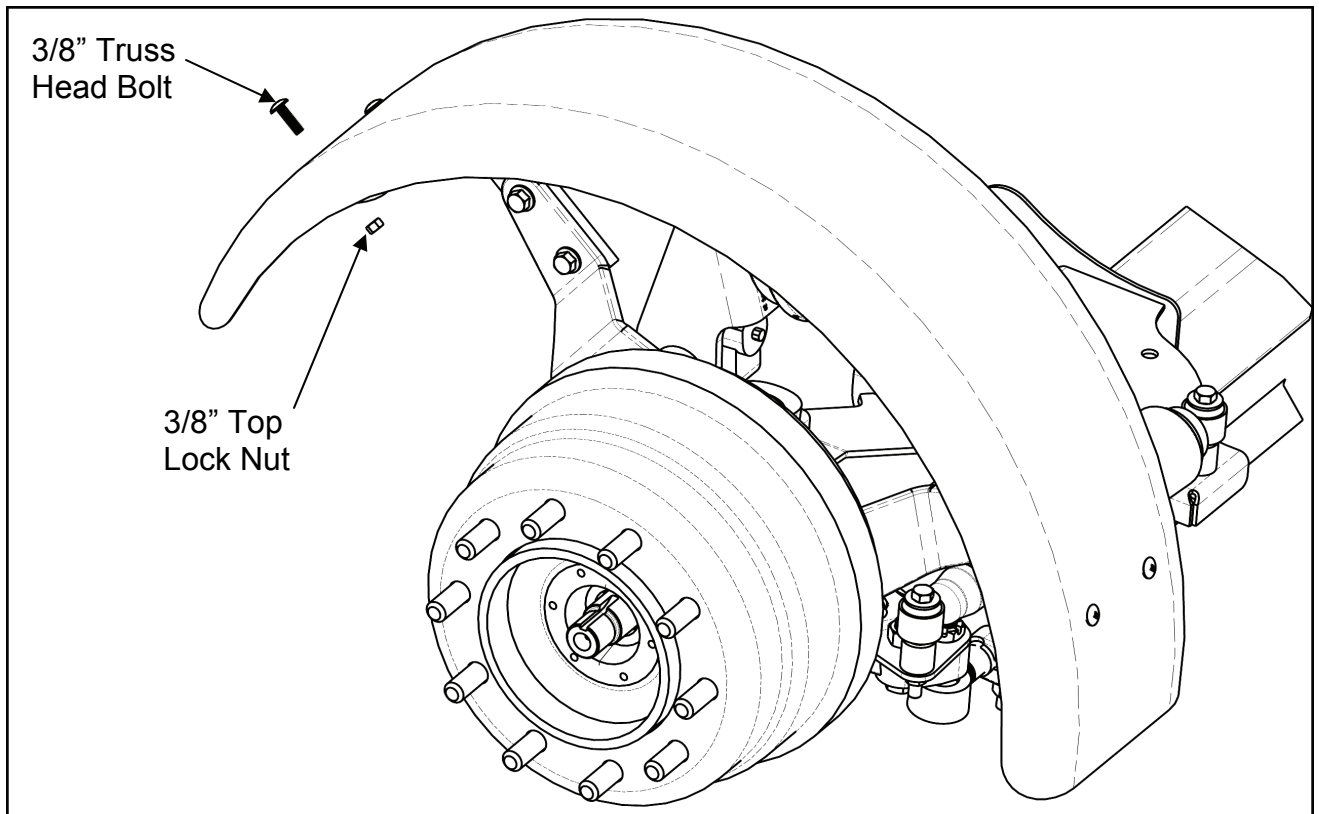
Drill two 13/32" diameter holes per aluminum arm. Drill through both the fender and the aluminum arm. Center the holes on the aluminum arm and space them as far apart as possible. Keep the two holes approximately centered on the fender yet still within the flat of the aluminum arm.

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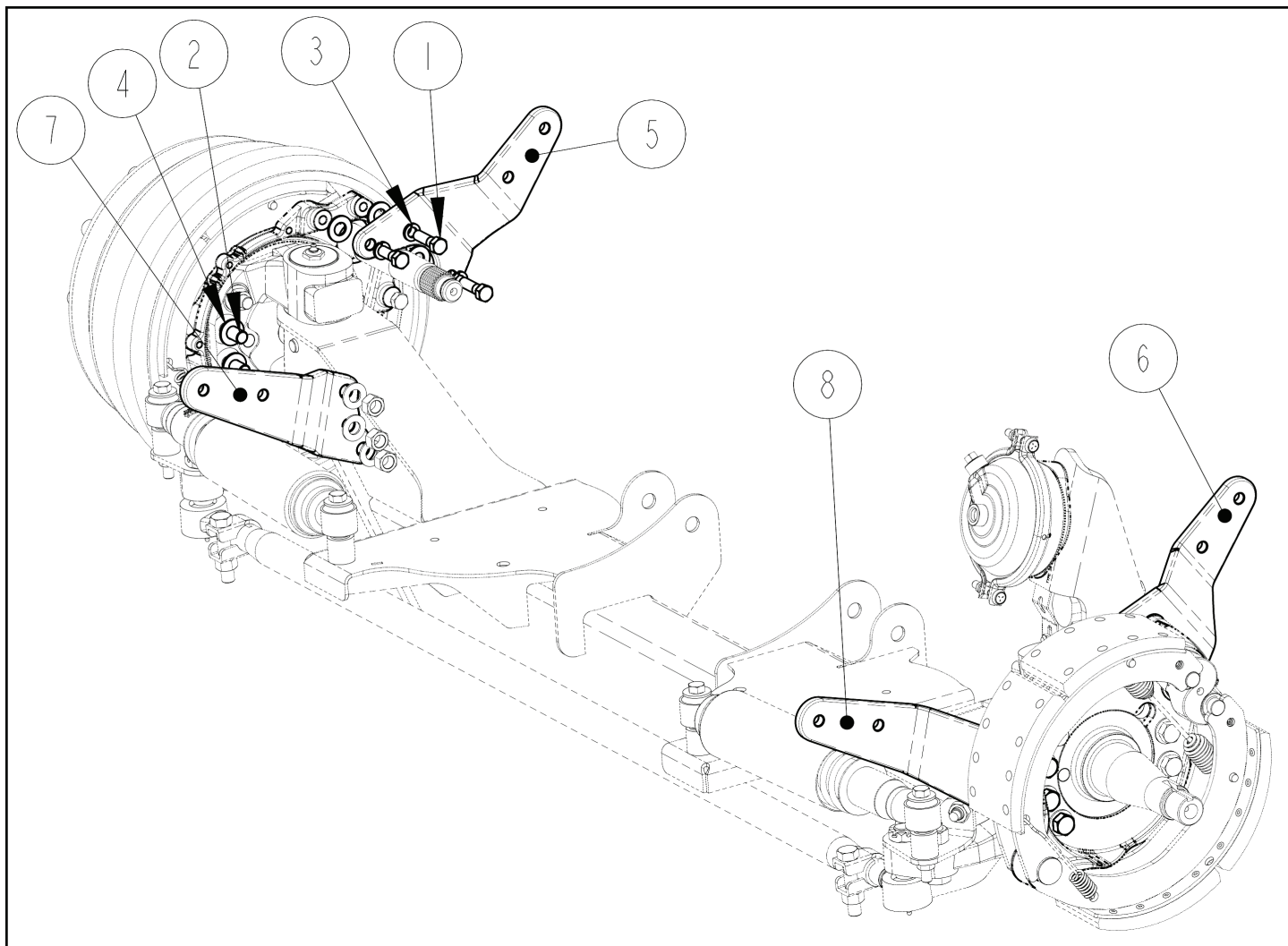


Step 7.

Bolt the fenders to the aluminum arms using the 3/8" Truss Head Bolts and the 3/8" Top Lock Nuts.

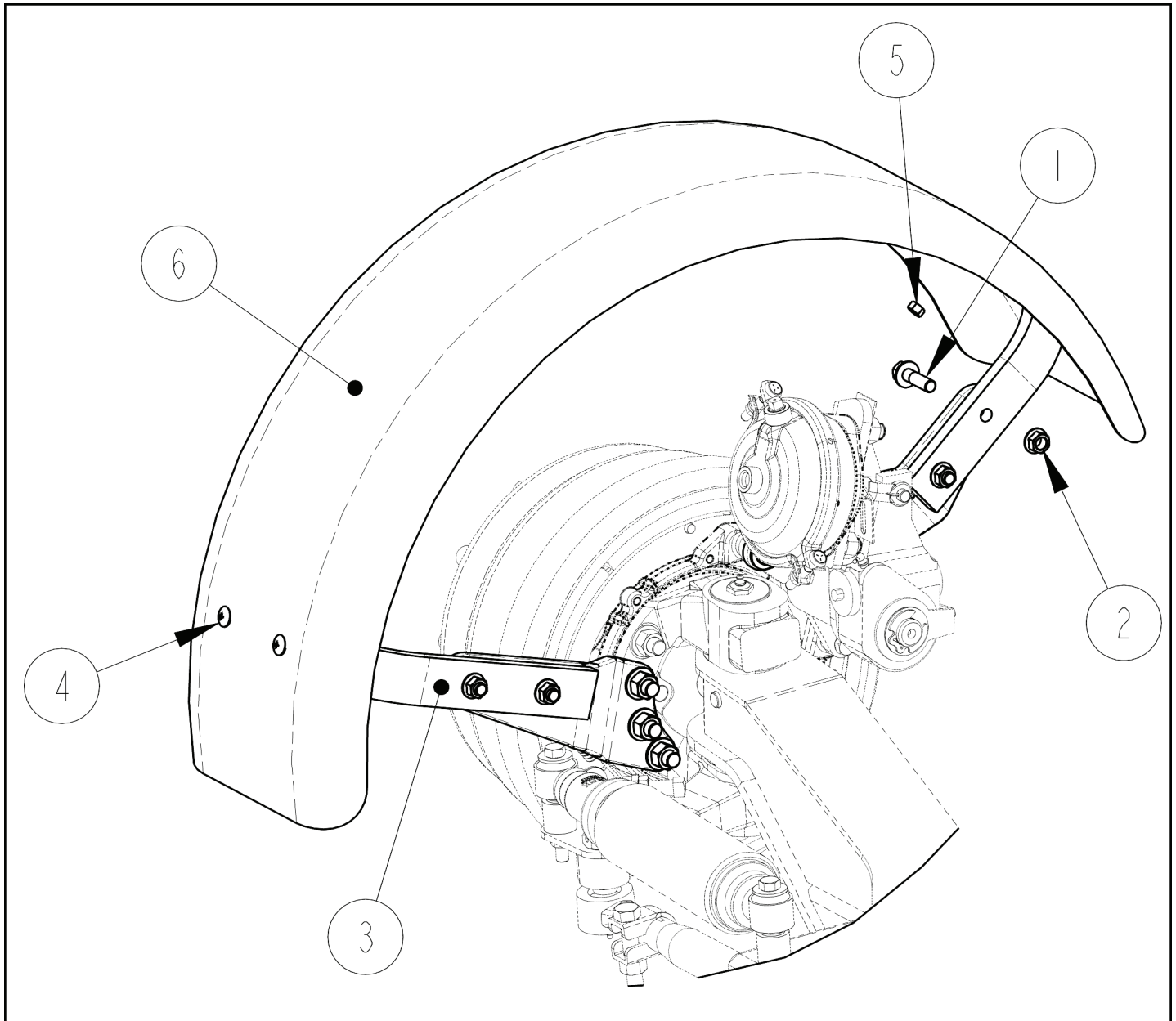


80002600 Integrated Fender Kit Parts List



ITEM	PART NUMBER	PART DESCRIPTION	QUANTITY
1	1402-1614	1/2 X 1 3/4 UNC HEX CAP SCR (GR 8)	6
2	140D-2022	5/8 X 2 3/4 UNF HEX CAP SCR (GR 8)	6
3	14851604	1/2 LOCK WASHER	6
4	14882000	5/8 SAE PLAIN WASHER	12
5	80002576	BRACKET-FENDER, LEFT FRONT (13.5K)	1
6	80002577	BRACKET-FENDER, RIGHT FRONT (13.5K)	1
7	80002578	BRACKET-FENDER, LEFT REAR (13.5K)	1
8	80002579	BRACKET-FENDER, RIGHT REAR (13.5K)	1
9	80002599	KIT-INSTALL, FENDER (13.5K) (Not Shown - See next page)	1

80002599 Integrated Fender Installation Kit Parts List



ITEM	PART #	DESCRIPTION	QTY
1	1411-1614	1/2 X 1 3/4 UNC FLANGE BOLT (GR. 8)	8
2	1480-1604	1/2 UNC TOP LOCK FLANGE NUT	8
3	80002580	ARM-ALUMINUM, 5/8" X 12"	4
4	80002581	3/8-16 X 1 1/4 UNC TRUSS HEAD PHILLIPS SCREW (Stainless Steel) (Comes in bolt kit 80002581)	8
5		3/8-16 UNC TOP LOCK NUT (Comes in bolt kit 80002581)	8
6	Not Included	FENDER (Call Link Mfg. for details on fender options)	-