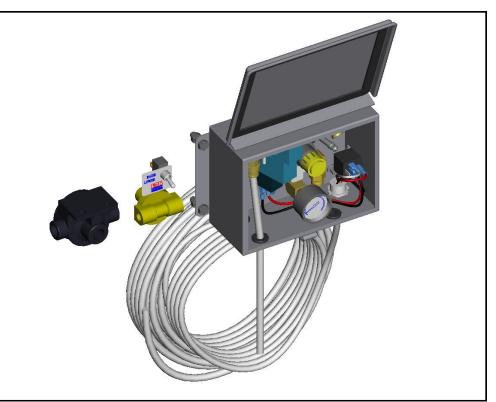




# **INSTALLATION INSTRUCTIONS**

## AIR CONTROL KIT (800A0261 & 800A0263)



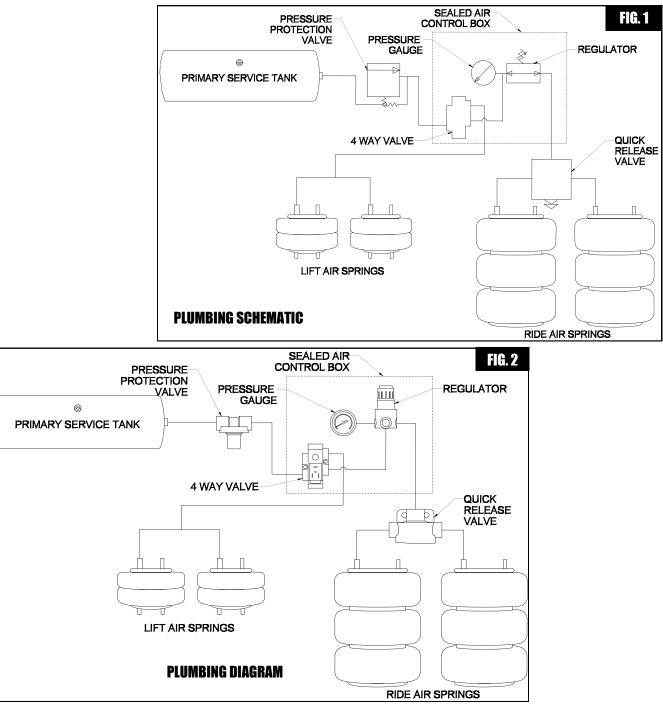
Link Mfg. Ltd. 223 15th St. NE Sioux Center, IA USA 51250-2120

(712) 722-4874 Fax (712) 722-4876

QUESTIONS? CALL CUSTOMER SERVICE 1-800-222-6283

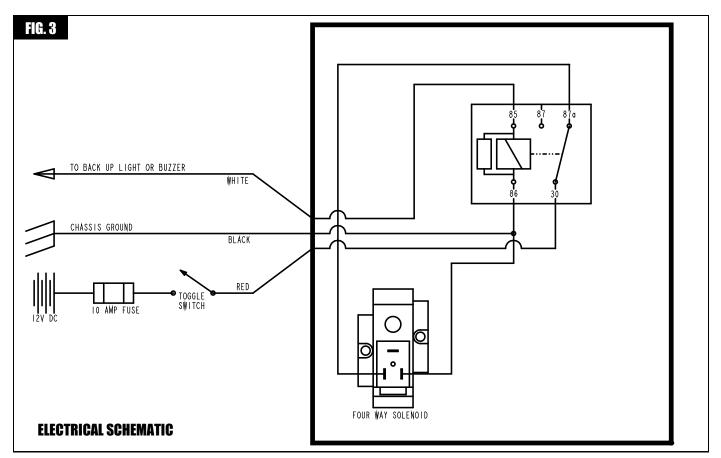
#### 1. AIR CONTROL KIT INSTALLATION

- 1. Securely mount the Sealed Box to the truck exterior in a desired location for driver convenience making sure that all airline and electrical connections are easily accessible.
- 2. Connect the Pressure Protection Valve directly to the air supply tank on the truck using Permatex #807 or comparable anaerobic pipe thread sealant around three pipe threads. **IMPORTANT:** Make sure that the direction of flow for the system matches the flow indicator on the Pressure Protection Valve.
- 3. Securely mount the Quick Release Valve to the suspension cross-member, and route all airline to your suspension using the plumbing diagrams in Figures 1 and 2. **IMPORTANT:** Considerations should be made to route all airline in protective locations away from any moving parts. Cable ties or other fastening devices may be required to secure airline and/or fittings to the truck.
- 4. **IMPORTANT:** Disconnect the battery and mount the Toggle Switch and Toggle Switch Plate to the interior of the truck in a desired location.



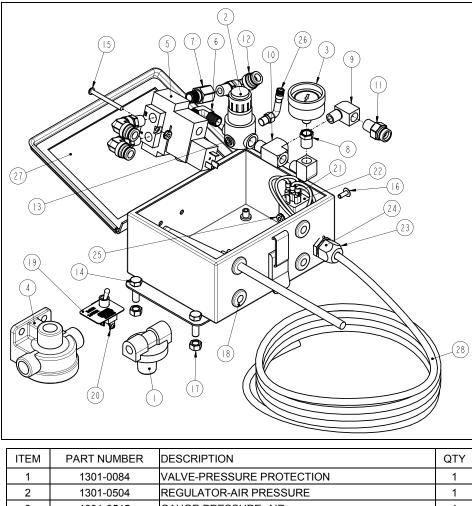
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- 1. Make all electrical connections per Figure 3. **IMPORTANT:** All wiring should be routed in protective locations away from any moving parts. Cable ties or other fastening devices may be required to secure all wiring to the truck. **NOTE:** If you are installing your air control kit to a non-steer lift axle the white wire is not needed.
- 2. Reconnect the battery and pressurize the system making sure that there are no leaks. Make sure that the position of the lift axle corresponds to the "Raise/Lower" indicator on the Toggle Switch Plate and that the suspension is raised when the ignition is off.



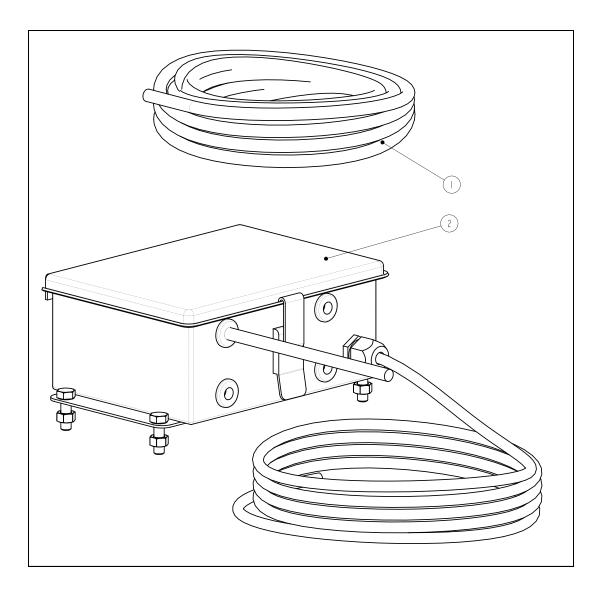
Note: The green conductor in the 18/4 cable is not used in this assembly.

## 800A0261 PARTS LIST



ITEM	PART NUMBER	DESCRIPTION	QTY
1	1301-0084	VALVE-PRESSURE PROTECTION	1
2	1301-0504	REGULATOR-AIR PRESSURE	1
3	1301-0545	GAUGE-PRESSURE, AIR	1
4	1301-0546	VALVE-QUICK RELEASE	1
5	13010556	VALVE-SOLENOID, 4 WAY, 12 V (BODY)	1
6	13012127	ELBOW-90 DEG., 1/4 M-NPT	1
7	13012128	ADAPTER-1/4 M-NPT	1
8	1302-2014	REDUCER, 1/8 F-NPT 1/4 M-NPT	1
9	1302-2099	ELBOW, 90 STREET (1/4-NPT)	2
10	1302-2123	STREET TEE, 1/4 F-NPT 1/4 M-NPT	1
11	1302-5049	CONNECTOR-MALE, 3/8 TB, 1/4 NPT	1
12	1302-5094	ELBOW-SWIV, 3/8 TB, 1/4 M-NPT	3
13	1302-9990	HEX SOCKET PLUG-1/8 M-NPT, STEEL	1
14	1401-1008	5/16 X 1 UNC HEX CAP SCR (GR 5)	4
15	144N-0B16	10-32 X 2 ROUND HEAD MACH. SCREW	2
16	144P-0B04	10-32 X 1/2 TRUSS HEAD MAC. SCREW	1
17	1476-1000	5/16 UNC HEX CTR LOCK NUT (GR B)	4
18	1500-0308	GROMMET-RUBBER, 3/8	4
19	1500-1318	PLATE-SWITCH, LIFT	1
20	1505-0350	SWITCH-TOGGLE	1
21	1505-1100	CONNECTOR-SLIDE, FEMALE, 14-16	6
22	15050352	RELAY	1
23	15050360	RELIEF-STRAIN, WIRE	1
24	15050361	NUT-RELIEF, STRAIN	1
25	1506-0042	10-32 KEP NUT	3
26	6000-2019A	FITTING-INLET, AIR	1
27	80002130	BOX-AIR CONTROL, SEALED	1
28	15051975	CABLE-ELECTRICAL, SJOOW 18/4	25 FT

### 800A0263 PARTS LIST



ITEM	PART NUMBER	DESCRIPTION	QTY
1	1303-4000	3/8 AIRLINE	65 FT
2	800A0261	KIT-CONTROL, BOX	1



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